

# **BR100-C1-5L Microbial Fermentation System Technical Specifications**

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## 1. General Information

Items Included	Control Console	BR100-C1
	Culture Vessel	5L Boro3.3 glass vessel with top mechanical stirring (25~75%
		working volume), SS316L cover
	Sensors	PT100, DO, foam, pH
	Feeding Pumps	4 peristaltic pump heads, controlled
		· Sparger from the bottom (Air + O2 + N2 + CO2): controlled by
	Gas Inlet	rotameter and electromagnetic valve;
		· Overlay (Air): manually controlled by rotameter;
	Heating & Cooling	Heated by bottom electric hot plate; cooled by stainless steel
		cooling tube (for chilled water)
	Accessories	4 supplement bottles, SS316L feeding needle, etc.
	Consumables	O-rings, fuses, silicone stoppers, inlet air filter, vent filter, 20m silicone tubing, etc.
		silicone tubing, etc.
		Gel-filled pH electrode by Hamilton / Mettler Brand (steam
Sensors Included	рН	sterilizable), with 1m electrode wire
	DO	Sterilizable probe by Hamilton / Mettler Brand, with 1 meter
		electrode wire
	Temperature	German made PT100 sensor, sterilizable
	Foam	Foam probe, made in China



## 2. Specific Information

Functions Included	Temperature	<ul> <li>Robust PID algorithm;</li> <li>Electrical-heating by SS316L electric hot plate at vessel bottom, chilled by tap or chilled water supply;</li> <li>Sequential control coupled with fermentation process;</li> </ul>
	рН	<ul><li>pH control coupled with peristaltic pump or CO2;</li><li>Manual pH control by peristaltic pump;</li></ul>
	DO	· Cascade control, coupled with different parameters (gas inlet and peristaltic pump);
	Agitation	<ul> <li>Robust PID algorithm;</li> <li>Manual speed control or speed control coupled with other parameters;</li> </ul>
	Foam	Foam control coupled with peristaltic pump; (anti-foam);     Mechanial defoaming blade;
	Feeding (peristaltic pump)	<ul> <li>Accumulation volume control;</li> <li>Manual control; Or control by plan or pre-set curve;</li> <li>Coupled with other parameters (DO, pH, etc);</li> </ul>
	Fermentation Sequence	Pre-set fermentation sequences along with timeline (pH, DO, agitation, temperature, etc)
	Others	<ul> <li>Historical data export and curves;</li> <li>Fermentation/culture batch record;</li> <li>Calibration of sensors and peristaltic pumps;</li> <li>3-level authority setting &amp; control;</li> <li>Record historical operations</li> </ul>

#### 2. 1 Control Console

General Info	Model	BR100-C1
	Description	Desktop control console for cell culture fermentation, 1 console for
		1 vessel
	Dimension	380×500×730mm
	Net Weight	60 Kg
	Touch Screen	PLC based 10" touch screen
	Communication	USB (data export), , Ethernet interface, RS485
	Electricity	208V-240V, 50-60Hz, single phase, 1.8 kW
		$\cdot$ Sparger from the bottom (Air + O2 + N2 + CO2): controlled by
Gas Inlet	Control	rotameter and electromagnetic valve;
		· Overlay (Air): manually controlled by rotameter;
	Flow Rate	2 vvm
	Filtration	0.2 um
	Connection	8mm hose barb
Temperature	Range	8C above coolant to 40C above ambient (0-65C absolute)
	Control Accuracy	+/- 0.1C



рH	Range	2.00~12.00 (resolution 0.01)
	Control Accuracy	+/- 0.1
DO	Range	0~150% (resolution 0.1%)
	Control Accuracy	+/- 3%
Upgrades	Analysis or Control	OUR, CER, KLa, RQ,ORP, methanol, exhaust gas (O2, CO2), glucose,
		ect.
	Gas Supply Control	TMFC control (flow rate - automatic)
	Peristaltic Pump	More peristaltic pumps for different functions;
		Upgrade to Watson-Marlow peristaltic pump heads;
	Scale	Tank weight / replenishing
	Light	Light source can be selected from red, blue, and white. Its intensity
		is adjustable [0-100%]

#### 2.2 Vessel Information

General Info	Volume	5L max, with 25-75% working volume
	Material	Boro3.3 glass and SS316L (polishing better than Ra 0.4 um)
	Ratio	Diameter to height, about 1:2
	Rated Pressure	0.15 Mpa
	Working Pressure	<0.1Mpa
	O- wt-	1 x fire ring, 1 x pH, 1 x DO, 1 x PT100, 1 x foam sensor,
	Ports	1 x exhaust with condenser, spares
	Sterilization	Off-site sterilization (autoclavable)
	Sparge	SS316L ring sparger in the bottom
	Dimension	300×315×618mm
	Net Weight	25 Kg
Agitation	Seal	Top mechanical sealing
	Speed	50 - 1000 rpm
	Blades	3 detachable layers (top: foam breaker; middle: marine blade impeller; bottom: marine blade impeller)
	Baffles	4pcs
Upgrades	., ,=	· Single-layer vessel with electric blanket heating;
	Vessel Type	· Jacketed vessel with water (jacket) heating
	Drive	Top Magnetic drive
		Customizable blades from different options (Spin filter, Cell-lift
	Blades	impeller, Basket impeller, Pitched Blade Impeller, Marine Blade